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STANLEY PRECISION HARDWARE BOLSTERS DOOR HARDWARE LINE

Stanley® Door Closer By Ryobi Offers a Cost Effective Solution with a Wide Range of Functional Adjustment Capabilities

Indianapolis, IN., – March 29, 2006 – Stanley Precision Hardware, a division of Stanley Security Solutions, Inc., a provider of access control and integrated security solutions, today announced that has incorporated the Door Closer by Ryobi into its comprehensive line of door hardware products and solutions. The Door Closer will be private labeled under the Stanley Precision Hardware brand which was acquired by Stanley Security Solutions last year. The acquisition encompassed distribution rights of Ryobi® manufactured door closers and controls. The incorporation of the Door Closer as a private label offering extends that relationship.

Inclusion of the Door Closer rounds out Stanley Security Solutions suite of door hardware offerings, all of which are extremely durable and designed to require minimal maintenance and meet the most demanding aesthetic requirements. The announcement further illustrates Stanley's commitment to provide the most extensive and dynamic array of door hardware and mechanical access solutions to the hardware and architectural communities.

"To accommodate our customers' unique needs, the Stanley® Door Closer by Ryobi was designed to offer a variety of functional solutions to the overall opening and closing of the door," explained Mike McCoy, product manager for Stanley Precision Hardware. "The Door Closer has a wide range of functional adjustment capabilities, is built for year round use, eliminates the need for frequent maintenance, and is aesthetically pleasing."

Similar to the wear characteristics of Cast Iron, but at a fraction of the cost, the Door Closer's cylinder body is constructed of R14 Die Cast Aluminum Alloy. This material provides wear resistance from contact with the piston during the opening and closing cycle. Additionally, the R-14 Alloy holds the cylinder body dimensionally stable under the most extreme hydraulic pressure.

To further increase the durability of the Door Closer, Stanley Precision Hardware constructed the piston body out of heavy steel with a large 1.5 inch diameter. As a result, no pressure relief valve is needed as the large diameter reduces internal hydraulic pressure. Ultimately, the wear cycle is reduced over time, eliminating the need for frequent maintenance and adjustability.

The pinion shaft is fabricated from cold forged construction with 5/8 inch teeth. Forging, as well as the large teeth, make for a smoother gear tooth surface area. Additionally, the internal springs are constructed out of high strength steel and the long outer spring provides the greatest adjustment range in the industry.

Additional cylinder features include:

- Multiple Regulating Valves to provide a wide range of door control features;
- V-slotted valve regulation maximizes fine tune adjustment; and
- All weather hydraulic fluid eliminates the need for seasonal adjustment and is fire resistant, conforming to UL10C.

In addition to its availability in a variety of closer packages, the Stanley® Door Closer by Ryobi comes in a variety of standard arm options, as well as heavy duty and track rail arms. All arm options feature a forged main arm, providing high strength with a reduced profile. The Door Closer is non-handed, reducing stocking requirements and is available in a variety of finishes.

About Stanley Security Solutions

Stanley Security Solutions, a business division of The Stanley Works, is a provider of access and security solutions for institutional, commercial and industrial businesses and organizations. With a strong emphasis on service, Stanley Security Solutions delivers a comprehensive suite of security products, software and integrated systems. Stanley Security Solutions is committed to extending its position as a leading comprehensive resource for a broad and extensive array of solutions that span the entire security spectrum.

Ryobi® is a registered trademark of Ryobi, Ltd.

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